## Communications

## Synthesis of ML-3000, an Inhibitor of Cyclooxygenase and 5-Lipoxygenase

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Dual inhibitors of cyclooxygenase and 5-lipoxygenase of the arachidonic acid cascade have potential as agents for the treatment of arthritis.<sup>1,2</sup> Recently, 2,3-dihydro-1*H*-pyrrolizine derivatives such as ML-3000 have been proven to selectively inhibit the enzymes cyclooxygenase  $(IC_{50} = 0.21 \,\mu\text{M})$  and 5-lipoxygenase  $(IC_{50} = 0.18 \,\mu\text{M})$ .<sup>1,2</sup> ML-3000 is the most potent and well-balanced dual inhibitor of both enzymes. However, the previous synthesis of this nonsteroidal antiinflammatory drug proceeds with poor overall yield (<5%).<sup>1</sup>



Herein, we report a short and efficient synthesis of ML-3000 that features a thermal acid-promoted bicyclization of an  $\omega$ -acetylenic amino ester. In a previous paper, we described a convenient synthetic method that provided access to polysubstituted pyrrolidines based on thermal cyclization of  $\omega$ -acetylenic amines.<sup>3</sup> A smooth thermolysis of  $\omega$ -acetylenic amines **A** in the presence of 1 equiv of acetic acid or pivalic acid without solvent led to cyclic enamines **B**, which could be reduced to the corresponding pyrrolidines C. Furthermore, we have reported an extension of this method in which the enamine **B** is trapped intramolecularly with an appropriate acceptor such as an ester group to provide an efficient synthesis of substituted 2,3,5,6-tetrahydro-6-oxo-1H-pyrrolizines **D**.<sup>4,5</sup> (Scheme 1).

The  $\omega$ -acetylenic amino ester **3** required for the synthesis of the 2,3-dihydro-1*H*-pyrrolizine skeleton of ML-3000 was obtained from 1-chloro-3-phenyl-2-propyne (1) in two steps. Treatment of chloride 1 with isobutyraldehyde under basic phase-transfer catalysis<sup>6</sup> in the presence of a catalytic amount of NaI produced the aldehyde 2 (90%). This aldehyde was condensed with methyl glycinate hydrochloride under reductive amination conditions<sup>7</sup> to furnish the  $\omega$ -acetylenic amino ester **3** (80%). In the key step, the tetrahydro-6-oxo-1*H*pyrrolizine 4 was isolated in good yield (68%) when the

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<sup>a</sup> Key: (i) isobutyraldehyde, cat. n-Bu<sub>4</sub>NI, cat. NaI, NaOH/H<sub>2</sub>O/ toluene, 50 °C; (ii) glycine methyl ester hydrochloride, NaB-H(OAc)<sub>3</sub>, Et<sub>3</sub>N, CH<sub>2</sub>Cl<sub>2</sub> or 1,2-dichloroethane, rt; (iii)  $\Delta$ , 150 °C, 1 equiv of t-BuCO<sub>2</sub>H; (iv) (a) EtONa, (EtOCO)<sub>2</sub>, EtOH, rt, (b) AcOH; (v) (a) NaH, THF, rt, (b) PhN(SO<sub>2</sub>CF<sub>3</sub>)<sub>2</sub>, rt; (vi) (4-chlorophenyl)boronic acid, cat. Pd(PPh<sub>3</sub>)<sub>4</sub>, Na<sub>2</sub>CO<sub>3</sub>/H<sub>2</sub>O, THF, reflux; (vii) (a) p-toluenesulfonyl hydrazide, cat. p-TsOH, EtOH, reflux, (b) NaBH<sub>3</sub>CN, EtOH, reflux; (viii) NaOH, H<sub>2</sub>O, EtOH, 80 °C.

 $\omega$ -acetylenic amino ester **3** was heated at 150 °C in the presence of 1 equiv of pivalic acid without solvent.<sup>4,5</sup> The carboxylic acid side chain of ML-3000 was introduced by acylation of the tetrahydro-6-oxo-1H-pyrrolizine with diethyl oxalate under basic conditions.<sup>8</sup> The resulting  $\beta$ -diketone 5 (77%) was entirely enolized. The introduc-

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tion of the *p*-chlorophenyl group was achieved by using a Suzuki cross-coupling reaction.<sup>9</sup> After treatment of the sodium enolate of 5 with N-phenyltrifluoromethanesulfonimide,<sup>10</sup> the resulting triflate  $\mathbf{\hat{6}}$  (80%) was coupled with (4-chlorophenyl)boronic acid in the presence of a catalytic amount of Pd(PPh<sub>3</sub>)<sub>4</sub> and Na<sub>2</sub>CO<sub>3</sub>/H<sub>2</sub>O in refluxing THF to produce compound 7 (92%). Deoxygenation of compound 7 via the *p*-toluenesulfonylhydrazone<sup>11</sup> furnished the ethyl ester of ML-3000 (8, 90%), which after

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saponification<sup>1</sup> led to ML-3000 (77%). The structure of ML-3000 was confirmed by a comparison of its spectral data with those reported in the literature<sup>1</sup> (Scheme 2).

In summary, ML-3000 was synthesized in eight steps from 1-chloro-3-phenyl-2-propyne with an overall yield of 19%. The sequence features the use of a thermally induced bicyclization of an  $\omega$ -acetylenic amino ester.

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Supporting Information Available: Full experimental procedures and spectroscopic data are available for compounds 2-8 and ML-3000 (5 pages).

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